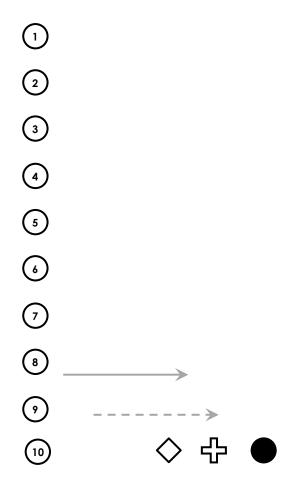
ASSEMBLY WORK INSTRUCTION TEMPLATE

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	PART #	QTY REQUIRED	DATE	DEPARTMENT / LOCATION		TEAM LEADER	
	PART NAME		VERSION #	CREATED BY		SUPERVISOR	
		QUALIT	Y СНЕСК			TAKT TIME CYCLE TIME	STD WIP
#	STEP DESCRIPTION	SAMPLING	TOOL	NOTES	TIME		STD WIF
1							
						-	
						1	

- Use shapes below to construct assembly workflow in the final column of the table. -



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